



# 3M™ Rubber and Vinyl 80 Spray Adhesive

Last Revision Date: March, 2012

## Product Description

A high performance neoprene based contact aerosol spray adhesive.



## Product Features

- It is typically used to bond rubber, supported vinyl, leather, wood, metal and many plastics.
- Provides exceptional heat resistance.
- Fast setting contact adhesive.


## Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

## Typical Physical Properties

Property	Values	Additional Information
Solids Content by Weight	12.9 %	
Spray Pattern	Lace	
Color	Clear to Yellow	
Net Weight	19 oz	
VOC	<55 %	
Coverage	28 sq ft	<a href="#">View</a> 
Notes: @ 2.5 g/ft <sup>2</sup> per Can		
Hazardous Air Pollutants (HAPS)	5.7 % by weight	
Dry Time	3 min	<a href="#">View</a> 

Notes: Dry time will depend on ambient temperature, humidity and coverage applied.

Shear Adhesion Failure Test - SAFT	300 °F	View 
Notes: SAFT Shear Adhesion Failure Test with birch plywood, 1 inch overlap, 100 grams used, temperature start at 90°F and ramped 10°F every 10 min. until complete failure.		
Flammable Solvent	Yes	
Flammable Propellant	Yes	
Container Size	24 fl oz	
3M Stock Number	62-4996-4955-6	
UPC Number	00-021200-82618-4	
Base	Polychloroprene	
Bonding Range	3-30 min	

## Typical Uncured Physical Properties

Property	Values	Additional Information
Density	6.9 lb/gal	

## Storage and Shelf Life

Store product at 60–80°F (16–27°C) for maximum storage life. Higher temperatures reduce normal storage life. Lower temperatures may cause increased viscosity of a temporary nature. Rotate stock on a “first in-first out” basis.

When stored at the recommended conditions in original, unopened container, this product has a shelf life of 18 months from date of manufacture.

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LEED® is a registered trademark of the United States Green Building Council (USGBC).

## References

Property	Values
3m.com Product Page	<a href="https://www.3m.com/3M/en_US/company-us/all-3m-products/~//3M-Rubber-And-Vinyl-80-Spray-Adhesive/?N=5002385+3293194236&amp;rt=rud">https://www.3m.com/3M/en_US/company-us/all-3m-products/~//3M-Rubber-And-Vinyl-80-Spray-Adhesive/?N=5002385+3293194236&amp;rt=rud</a>
Safety Data Sheet SDS	<a href="https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&amp;msdsLocale=en_US&amp;co=ptn&amp;q=80">https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&amp;msdsLocale=en_US&amp;co=ptn&amp;q=80</a>

## Precautionary Information

Refer to product label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.

## Information

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